


N°	Product Ref.	Material	Material equivalent	Finish	QTY.
1	BF-11-45-L-B	1.1191 (C45E)	ZG45	Hot dip galvanized	1
2	BF-11-45-L-C	1.0503 (C45)	C45	Hot dip galvanized	1
3	BF-Spring	1.1240	65Mn		1
4	BF-Ball	Cast Carbon Steel	Gcr15		1

Specifications:			Loads:		Shear	Tension	2						
Total weight: 6.1 kg			Breaking load	BL	500 kN	420 kN	1	First drawing	10/02/2021	LVG	BVQ	AC	
MARKING: ILS + PRODUCT CODE BATCH NUMBER MM: MONTH OF PRODUCTION YY: YEAR OF PRODUCTION			Proof load	PL	313 kN	263 kN	Rev.	Description of issue	Date	Drawn by	Checked by	Approved by	
			Safe working load	SWL	250 kN	210 kN	Product ref.: BF-11-45-L						Status: APPROVED
							Title: U-FRAME TWISTLOCK						Scale: 1:2 Format: A3
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