



N°	Product Ref.	Material	Material equivalent	Finish	QTY.
1	BF-11-45-L-B	1.1191 (C45E)	ZG45	Hot dip galvanized	1
2	BF-11-45-L-C	1.0503 (C45)	C45	Hot dip galvanized	1
3	BF-Spring	1.1240	65Mn		1
4	BF-Ball	Cast Carbon Steel	Gcr15		1

<b>Specifications:</b> Total weight: 6.1 kg  <b>MARKING:</b> ILS + PRODUCT CODE BATCH NUMBER MM: MONTH OF PRODUCTION YY: YEAR OF PRODUCTION	<b>Loads:</b> Breaking load BL 500 kN 420 kN Proof load PL 313 kN 263 kN Safe working load SWL 250 kN 210 kN	Shear	Tension	2					
		1	First drawing	10/02/2021	LVG	BVQ	AC		
		Rev.	Description of issue	Date	Drawn by	Checked by	Approved by	Status: <b>APPROVED</b>	
		Product ref.: <b>BF-11-45-L</b> Title: <b>U-FRAME TWISTLOCK</b>						Scale: 1:2 Format: A3	

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